

## CENG 411/ENAS 611 : Separation Processes (FA14)

<b>Professor</b>	Chinedum Osuji 302 Mason Lab, 432-4357, chinedum.osuji@yale.edu	
<b>Description</b>	This course covers the theory and design of separation processes for multicomponent and/or multiphase mixtures via equilibrium and rate phenomena. Included are single-stage and cascaded absorption, adsorption, extraction, distillation, filtration, membrane, chromatography and crystallization processes.	
<b>TA</b>	Francisco Antonio, francisco.antonio@yale.edu Office Hours - TBA	
<b>Prerequisite</b>	Undergraduate courses in Chemical Engineering Thermodynamics (CENG 300) and Transport Phenomena (CENG 315), or the permission of the instructor	
<b>Class</b>	Mondays and Wednesdays, 11:35a-12:50p, ML 104	
<b>Office Hours</b>	As required	
<b>Textbook(s)</b>	"Separation Process Principles" 3 <sup>rd</sup> ed. by Seader, Henley and Roper	
<b>Additional reading</b>	"Introduction to Chemical Engineering Thermodynamics" 7 <sup>th</sup> ed. by J. M. Smith, M. M. Abbott and H. C. Van Ness "Fundamentals of Momentum Heat and Mass Transfer" 5 <sup>th</sup> ed. by J. R. Welty, C. E. Wicks, R. E. Wilson and G. Rorrer	
<b>Exams</b>	There will be two preliminary exams during the semester and a final exam at the end. Prelims will be in the lecture room at 104 Mason with dates as noted on the schedule.	
<b>Homework</b>	There will be periodic homework assignments throughout the semester ( $\approx 8$ ) which should be submitted at the start of class on their due date. Students are permitted to work cooperatively on assignments, but each person must submit his or her own individually prepared results.	
<b>Grading - a rough guide</b>	In class discussion	5 points
	Exam I	25 points
	Exam II	30 points
	Graded Homework & Lab	40 points
	Total	100 points
Letter grades will be assigned according to the scale below		
	85 points	A- or better
	70 points	B- or better
	45 points	C- or better

Lecture #	Date	Lecture Topic	Chapter(s)
1	W Aug 27	Overview of separation processes; Examples	1
2	F Aug 29	Thermodynamics and transport basics	2,3
3	W Sep 3	Equilibrium stage separations calculations	4
4	M Sep 8	Equilibrium stage separations calculations	4
5	W Sep 10	Absorption and stripping	6
6	M Sep 15	Absorption and stripping	6
7	W Sep 17	Absorption and stripping	6
8	M Sep 22	Binary mixture distillation	7
9	W Sep 24	Binary mixture distillation	7
10	M Sep 29	Binary mixture distillation	7
	W Oct 1	<b>Exam I</b>	
11	M Oct 6	Liquid extraction	8
	W Oct 8	<i>No class</i>	
12	M Oct 13	Liquid extraction	8
13	W Oct 15	Membrane separations	14
14	M Oct 20	Membrane separations	14
	W Oct 22	<i>Fall recess</i>	
15	M Oct 27	Membrane separations	14
	W Oct 29	<i>No class</i>	
16	M Nov 3	Chromatography, ion exchange	15
	W Nov 5	<i>No class</i>	
17	M Nov 10	Chromatography, ion exchange	15
18	W Nov 12	Crystallization and evaporation	17
19	M Nov 17	<i>Lab assignment</i>	
20	W Nov 19	<i>Lab assignment</i>	
	M Nov 24	<i>November Recess</i>	
	W Nov 26	<i>November Recess</i>	
21	M Dec 1	Centrifugation and particle separations	19
22	W Dec 3	Centrifugation and particle separations	19
	M Dec 8	<b>Exam II</b>	